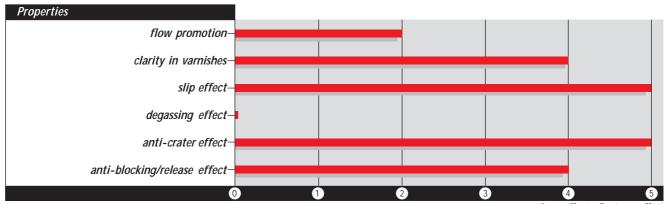
TEGO® Glide 410

slip and flow additive



0=no effect ... 5=strong effect

Special properties

- can be used universally in water-based, radiation-curing and solvent-based systems
- highly effective
- improves scratch resistance
- · prevents and eliminates contamination caused craters
- prevents patchy matting and surface irregularities in solvent-based formulations through controlled orientation of the matting agent
- · improves air-draught sensitivity

Examples of application

- solvent-based wood coatings recommended addition level on total formulation: 0.03 to 0.2 %
- water-based and solvent-based industrial coatings recommended addition level on total formulation: 0.03 to 0.3%
- water-based overprint varnishes recommended addition level on total formulation: 0.1 to 1.0 %
- printing inks recommended addition level on total formulation: 0.05 to 1.0 %
- water-based wood coatings recommended addition level on total formulation: 0.05 to 0.5 %
- decorative coatings
 recommended addition level on total formulation:
 0.05 to 0.3 %
- leather coatings based on polyurethane prepolymers, acrylic/ isocyanate, vinyl resins, cellulose nitrate, polyurethane and acrylic emulsions

recommended addition level on total formulation: 0.1 to 1.5 %

Processing instructions

- Addition to the coating as supplied or as a predilution is possible.
- Predilution in a recommended solvent simplifies the addition and incorporation.

Solubility

mixing ratio

(parts by weight)	1:100	1:4
water	-	-
isopropanol	+	+
butyl glycol	+	+
butyl acetate	+	+
methoxypropyl acetate	+	+
xylene	+	+
mineral spirits	-	-
TPGDA	+	+

+ = clear, o = opalescent, - = turbid/insoluble

Chemical description

polyether siloxane copolymer

Technical information

 $\begin{array}{ll} \bullet \ \ appearance & clear \ liquid \\ \bullet \ \ active \ \ matter \ content & 100 \ \% \\ \end{array}$

Specification

•	refractive index at 25 °C	DIN 51423	1.432 - 1.435
•	density at 25 °C	DIN 51757-4	1.00 - 1.02 g/ml
•	Gardner colour number	DIN ISO 4630	< 2
•	non-volatile content	3 h/105 °C	90.0 - 94.0 %
•	viscosity at 25 °C	DIN 53015	1200 - 2500 mPas

FDA/BgVV status

The active ingredient of TEGO® Glide 410 ist listed in the EC Directive 95/3, Annex III - Incomplete List of Additives - under Polyoxylalkyl (C2 - C4) dimethylpolysiloxan without a specific migration limit. Detailed information about the BgVV status is available on request.

Registration status

The active ingredient of TEGO® Glide 410 is listed in the following chemical inventories: EINECS, TSCA, DSL, MITI, AICS, ECL

Packaging

steel canister 25 kg steel container with bung 200 kg

Storage stability

12 months in closed containers